



MATERIAL SAFETY DATA SHEET

Asia Pacific GHS Format

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1. IDENTIFICATION OF THE SUBSTANCE AND COMPANY

Trademark:	THERMOCOMP*
Product Name:	RF00469S -NC -COL
Product Description:	Polyamide 66 [CASRN 32131-17-2]
Product Type:	Commercial Product
Recommended use:	May be used to produce molded or extruded articles or as a component of other industrial products.
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2. HAZARDS IDENTIFICATION

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The additives in this product are bound in a thermoplastic resin matrix. In accordance with GHS for the classification of the product, the hazard potential may be assessed with respect to the physico-chemical form and/or bioavailability of the individual components in the thermoplastic resin.

Where GHS classifications are shown below, these are based on the individual components in the thermoplastic resin matrix. Under the typical use conditions for the resin, these hazardous components are unlikely to contribute to workplace exposure. Please read the entire safety data sheet and/or consult an EHS professional for a complete understanding.

Globally Harmonized System, UN(GHS) - Classification

GHS Category

Not hazardous • Not classified

Route of exposure, mechanistic information and metabolism studies are pertinent to determining the relevance of an effect in humans(GHS section 1.3.2.4.9.4). Where appropriate, GHS classification can be specified as route-dependent. The size distribution of the pellets containing the Antimony Trioxide eliminates the carcinogenicity hazard potential from Antimony Trioxide. This is the case because carcinogenicity of Antimony Trioxide has only been observed in animal studies under conditions that can lead to pulmonary overload.

GHS-Labeling

GHS Labeling not required

Hazard Statements

- Suspected of causing cancer via inhalation

Precautionary Statements

No GHS specific Precautionary Statements required - observe all other warnings and handling instructions in this MSDS.

Other hazards which do not result in classification:

SABIC Emergency Overview

- Pellets with slight or no odor
- Spilled material may create slipping hazard
- Can burn in a fire creating dense, toxic smoke
- Molten plastic can cause severe thermal burns
- Fumes produced during melt processing may cause eye, skin, and respiratory tract irritation. Severe over-exposure may result in nausea, headache, chills, and fever. See below for additional effects.
- Secondary operations, such as grinding, sanding, or sawing can produce dust which may present an explosion or respiratory hazard.

Other Information:

OSHA, IARC and/or NTP have listed carbon, titanium dioxide, crystalline silica (quartz), respirable glass and certain heavy metals, present in some colorants and fillers, as carcinogens. If these materials are present in this product at significant quantities, they are shown in Section 2/3. These materials are essentially bound to the plastic matrix and are unlikely to contribute to workplace exposure under recommended processing conditions.

Processing Issues:

Processing vapors may cause irritation to the eyes, skin, and respiratory tract. In cases of severe exposure, nausea and headache can also occur. Grease-like processing vapor condensates on ventilation ductwork, molds, and other surfaces can cause irritation and injury to skin.

Aggravated Medical Conditions:

MEDICAL RESTRICTIONS: There are no known health effects aggravated by exposure to this product. However, certain sensitive individuals and individuals with respiratory impairments may be affected by exposure to components in the processing vapors.

3. COMPOSITION/INFORMATION ON INGREDIENTS

Product Type

Mixture

Hazardous Components

Chemical Name	CAS Number	Weight %	EC-No.
Fibrous Glass	65997-17-3	10-30	-
Antimony trioxide	1309-64-4	1-10	051-005-00-X

If present, components listed above are physical or health hazards as defined in the Hazard Communication Standard. The quantities represent typical or average values for the materials shown. Additional compositional data are provided in Section 15, REGULATORY INFORMATION.

4. FIRST AID MEASURES

If Inhalation:

Move to fresh air in case of accidental inhalation of fumes from overheating or combustion. If symptoms persist, call a physician.

On skin contact:

Immediately cool the skin by rinsing with cold water after contact with hot material. Wash off immediately with soap and plenty of water. Consult a physician.

On contact with eyes:

Immediately flush with plenty of water. After initial flushing, remove any contact lenses and continue flushing for at least 15 minutes. If eye irritation persists, consult a specialist.

On ingestion:

No hazards which require special first aid measures.

Precautions:

Processing vapors inhalation may be irritating to the respiratory tract. If symptoms are experienced remove victim from the source of contamination or move victim to fresh air and obtain medical advice.

5. FIRE-FIGHTING MEASURES

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- Suitable Extinguishing Media:** Use dry chemical, CO₂, water spray or "alcohol" foam. Water is the best extinguishing medium. Carbon dioxide and dry chemical are not generally recommended because their lack of cooling capacity may permit re-ignition on larger resin fires (blobs, drools, etc.).
- Unsuitable Extinguishing Media for Safety Reasons:** Do not use a solid water stream as it may scatter and spread fire.
- Hazards from Combustion Products:** Fire will produce dense black smoke containing hazardous combustion products, carbon oxides, hydrocarbon fragments.
- Specific Hazards:** Take precautionary measures against static discharges. During processing, dust may form explosive mixture in air. Thermal decomposition can lead to release of irritating gases and vapors.
- Special Protective Equipment for Firefighters:** Do not enter fire area without proper protection including self-contained breathing apparatus and full protective equipment. Fight fire from a safe distance and a protected location due to the potential of hazardous vapors and decomposition products
- Exposure hazards:** Do not release chemically contaminated water into drains, soil or surface water. Sufficient measures must be taken to retain the water used for extinguishing. Dispose of contaminated water and soil according to local regulations.

6. ACCIDENTAL RELEASE MEASURES

- Personal Precautions:** See section 8.
- Environmental Precautions:** Do not flush into surface water or sanitary sewer system. Should not be released into the environment.
- Clean up:** Sweep up and shovel into suitable containers for disposal. Do not create a powder cloud by using a brush or compressed air.

7. HANDLING AND STORAGE

- Handling:** Handle in accordance with good industrial hygiene and safety practice. Provide for appropriate exhaust ventilation and dust collection at machinery. Avoid dust formation. All metal parts of the mixing and processing equipment must be earthed.
- Storage:** Store in closed container in a dry and cool area. Keep away from heat sources and sources of ignition. Keep away from food, drink and animal feeding stuffs. Keep container tightly closed in a dry and well-ventilated place.
- Incompatible Products:** Strong acids, strong oxidizing agents.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Exposure limits: No components with information, unless noted below

Chemical Name	US OSHA PEL (8 Hr)	Japan OEL(TWA)	China OEL(TWA)	Korea OEL(TWA)	Singapore OEL(TWA)	Thailand OEL(TWA)
Fibrous Glass 65997-17-3	No Information	1 FIBERS/ML	3 mg/m ³ fibers, total dust 3 mg/m ³ Total dust.	TWA: 1 mg/m ³ as W	PEL_LT: 1 mg/m ³ as W; PEL_ST: 3 mg/m ³	No Information
Antimony trioxide 1309-64-4	0.5 mg/m ³	0.1 mg/m ³	0.5 mg/m ³ Sb	TWA: 0.5 mg/m ³ as Sb	PEL_LT: 0.5 mg/m ³ as Sb	No Information

Chemical Name	India TWA	Malaysia OEL(TWA)	Taiwan OEL(TWA)	Australian OEL(TWA)	Phillipines OEL(TWA)	SABIC Recom.(8 Hr)*
Fibrous Glass 65997-17-3	No Information	PEL_TWA8: 1 mg/m ³ as W	No Information	No Information	No Information	No Information
Antimony trioxide 1309-64-4	No Information	PEL_TWA8: 0.5 mg/m ³ as Sb	PC: 0.5 mg/m ³ as Sb	No Information	0.5 mg/m ³	0.5 mg/m ³ TWA as antimony compounds

SABIC limit

*SABIC Innovative Plastics Recommended Exposure Limits have been established for certain chemicals.

Engineering Measures to Reduce Exposure:

Handle in accordance with good industrial hygiene and safety practice. Provide for appropriate exhaust ventilation at machinery. Processing fume condensate may be a fire hazard and toxic; remove periodically from exhaust hoods, ductwork, and other surfaces using appropriate personal protection.

Hand Protection:

Protective gloves should be worn

Eye Protection:

Safety glasses with side-shields or chemical goggles. In addition, use full-face shield when cleaning processing vapor condensates from hood, ducts, and other surfaces.

Respiratory Protection:

When using this product at elevated temperatures, implement engineering systems, administrative controls or a respiratory protection program (including a respirator approved for protection from organic vapors, acid, gases, and particulate matter) if processing vapors are not adequately controlled or operators experience symptoms of overexposure. If dust or powder are produced from secondary operations such as sawing or grinding, use a respirator approved for protection from dust.

Body Protection:

Long sleeved clothing

Hygiene Measures:

When using, do not eat, drink or smoke.

9. PHYSICAL AND CHEMICAL PROPERTIES

Physical State:

Solid

Appearance:

Pellets

Color:

Same as color code

Odor:

None or slight

Odor Threshold:

No information available.

pH

Not applicable

Melting point/range:

This product does not exhibit a sharp melting point but softens gradually over a wide range of temperatures.

Boiling point/range:

Not applicable

Flash Point:

Not applicable

Evaporation Rate:

Negligible

Flammability (solid, gas):

Blend; neither component is flammable

Explosive Limits
upper:

Not determined

lower:

Not determined

Vapor Pressure:

Negligible

Vapor Density:

No information available

Specific gravity:

>1; (water = 1)

Water Solubility:

Insoluble

Autoignition Temperature:

No information available

Explosive Properties:

Dust may form explosive mixture in air

Oxidising Properties:

Not oxidising

Molecular Weight:

Polymer

VOC content (%):

Negligible

Surface tension:

No data available

9. PHYSICAL AND CHEMICAL PROPERTIES

10. STABILITY AND REACTIVITY

Reactivity:	Not reactive under recommended conditions of handling, storage, processing and use.
Stability:	Stable under ambient conditions. Hazardous polymerization does not occur.
Polymerization:	Hazardous polymerization does not occur
Conditions to Avoid:	To avoid thermal decomposition, avoid elevated temperatures. Heating can result in the formation of gaseous decomposition products, some of which may be hazardous. Do not exceed melt temperature recommendations in product literature. Purgings of hot material should be collected in small, flat, thin shapes and quenched with water to allow for rapid cooling. Do not allow product to remain in barrel at elevated temperatures for extended periods of time.
Materials to Avoid:	May react with strong oxidizing agents, strong acids or other highly reactive chemicals.
Hazardous Decomposition Products:	Process vapors under recommended processing conditions may include trace levels of hydrocarbons, carbon oxides, nitrogen oxides (NOx), ammonia, hydrogen cyanide (hydrocyanic acid), aldehydes, cyclopentanone, sulfur oxides.

11. TOXICOLOGICAL INFORMATION

Acute Toxicity

Product Information:

LD50/oral/rat:	>5000 mg/kg
LD50/dermal/rabbit:	>2000 mg/kg

Component Information:

Component Information Text: No data available

Sensitization

Respiratory Sensitization: Not classified

Irritation:

Eye Irritation: no data available

Subchronic Toxicity (28 days)

Repeated Oral Toxicity(28d):	No information available
Repeated Dermal Toxicity(28d):	No Information available
Subchronic Toxicity:	No information available

Chronic Toxicity

Carcinogenicity: There are no known carcinogenic chemicals in this product except specifically mentioned below.

Chemical Name	IARC:
Fibrous Glass 65997-17-3	3
Antimony trioxide 1309-64-4	2B

Mutagenic Effects: No data is available on the product itself

Reproductive Toxicity: No information available
Developmental Toxicity: No information available
Neurological effects: No information available

Specific Target Organ Toxicity(STOT)

Target Organ Effects: Not established

Aspiration Hazard

Aspiration Hazard Statement: No data available

Other relevant toxicity information

IARC: Not listed
OSHA: Not regulated
NTP: Not tested

Remarks: The toxicological data has been taken from products of similar composition.

Special Studies: Antimony trioxide: Tested in a chronic inhalation of 45 mg/m³ by guinea pigs resulted in extensive pneumonitis and fatty degeneration of the liver. Other long-term inhalation studies in rats and rabbits found lipid pneumonitis. One epidemiology study of process workers exposed to antimony metal suggests an increase in lung cancer. Animal studies and epidemiological studies suggests developmental toxicity.

12. ECOLOGICAL INFORMATION

Ecotoxicity

Component Information:

99.9986384% of the mixture consists of components(s) of unknown hazards to the aquatic environment.

Chemical Name	Toxicity to Fish	Toxicity to Algae	Daphnia Magna (Water Flea)	Toxicity to Microorganisms
Fibrous Glass 65997-17-3	No data available	No data available	No data available	No data available
Antimony trioxide 1309-64-4	No data available	No data available	No data available	No data available

Product Information:

Persistence and Degradability

Biodegradation: Not inherently biodegradable
Partition coefficient (n-octanol/water) Not established

Bioaccumulative Potential:

Bioaccumulation: Not established

Mobility

Mobility: May be separated mechanically in waste water plants.

Other Adverse Effects

Ecotoxicity Effects: Do not flush into surface water or sanitary sewer system.

13. DISPOSAL CONSIDERATIONS

Waste from residues / unused products: Where possible recycling is preferred to disposal or incineration. Dispose of in accordance with local regulations.

Contaminated Packaging: Empty containers should be transported/delivered using a registered waste carrier for local recycling or waste disposal.

Waste Disposal: Recycling is encouraged. Landfill or incinerate in accordance with federal, state and local requirements. Collected processing fume condensates and incinerator ash should be tested to determine waste classification.

14. TRANSPORT INFORMATION

IMO / IMDG Not regulated

ICAO Not regulated

IATA-DGR Not regulated

DOT Not regulated

ADR/RID Not regulated

ADR Not regulated

ADN Not regulated

15. REGULATORY INFORMATION

International Inventories:

TSCA (USA): Listed

DSL (Canada): Listed

EINECS/ELINCS (Europe): Listed

ENCS (Japan): Listed

IECSC (China): Listed

KECL (Korea): Listed

PICCS (Philippines): Listed

AICS (Australia): Listed

NZIoC (New Zealand): Listed

Other Inventory Information:

A "Listed" entry above means all chemical components are on the respective inventory list and/or a qualifying exemption exists for one or more components. A "Not listed" entry above indicates one or more components is restricted from import or manufacture into that country/region. Articles are exempt from registration and are therefore not listed on the national chemical inventories.

SARA (313) Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA)

Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product contains a chemical or chemicals that are subject to the reporting requirements of the Act and Title 40 of the Code of Federal Regulations, Part 372.:

Chemical Name	CAS Number	Weight %	CERCLA/SARA 313 de minimus:
Antimony trioxide	1309-64-4	1-10	1.0

SARA (311, 312) hazard class:

Acute Health Hazard N

Chronic Health Hazard N

Fire Hazard N

Sudden Release of Pressure Hazard N

Reactive Hazard N

Canada:

This product has been classified in accordance with the hazard criteria of the Controlled Products Regulations (CPR) and the MSDS contains all the information required by the CPR.

WHMIS hazard class:

Non-controlled

California Proposition 65:

Components in this product known to the State of California to cause cancer and/or reproductive effects, are listed below:

Chemical Name	Weight %	California Proposition 65:
Antimony trioxide 1309-64-4	1-10	Type of Toxicity: cancer
Carbon black 1333-86-4	<0.01	Listed: February 21, 2003 Carcinogenic. (airborne, unbound particles of respirable size)
Fibrous Glass 65997-17-3	10-30	Listed: July 1, 1990 Carcinogenic. (airborne, unbound particles of respirable size)
Arsenic 7440-38-2	<0.01	Type of Toxicity: cancer

RoHS EU Directive 2002/95/EC:

This product complies with RoHS - it does not intentionally contain banned chemicals.

Remarks:

This product consists primarily of high molecular weight polymers which are not expected to be hazardous. The ingredients in this product are present within the polymer matrix and are not expected to be hazardous.

HMIS Rating

Health: 0

Flammability: 1

Reactivity: 0

16. OTHER INFORMATION

THERMOCOMP* is a trademark of SABIC Innovative Plastics

MSDS Scope:

China: Conforms to Chinese Regulation on the Control over Safety of Hazardous Chemicals (Decree No 591) and GHS standards GB15258,GB13698,GB/T16483 etc.

Japan: Conforms to Industrial Safety and Health Law, Japan (2006) and Industrial GHS Standards JIS Z7250, JIS Z7251

Korea: Conforms to Industrial Safety & Health Act, Ministry of Labor, Korea

Singapore: Conforms to Singapore workplace Safety and Health (WSH) Act, WSH Regulations, and GHS Standard 586

Taiwan: Conforms to Taiwan Rules on Hazard Communication and Labeling of Hazardous Substances, (Council of Labor Affairs, Taiwan) and GHS standards Z1051

This document is also applicable in other countries and regions.

Prepared by:

Product Stewardship & Toxicology.

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End of Material Safety Data Sheet